

PfMARKEY

AMERICAN SPIRIT. MICHIGAN SOUL.

VENDORS

We work with over 1200 suppliers, but here is a sampling of our major lines.



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PROFESSIONAL
CNC TOOLING
APPLICATION &
MANAGEMENT



SPEED & FEED CALCULATION

SFM = RPM x Diameter ÷ 3.82
RPM = 3.82 x SFM ÷ Diameter
IPM = IPT x No. Teeth x RPM
IPT = IPM ÷ (No. Teeth x RPM)
IPR = IPM ÷ RPM
CIM = Fd. x WOC x DOC
HP = CIM x UHP

LINE CARD FILE FOLDER

PfMARKEY
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LINE CARD (ALPHABETICALLY)

We work with over 1200 suppliers, but here is a sampling of our major lines.

3M	Futuretech	Paws
Accurate Carbide	Garr	Pioneer
Accuromm	General Machine	Polkom
Accutek	Gerardi	Precision Twist Drill
AG&I	Gesswein	Premier
All American	Global CNC	PTD
Allied Machine & Engineering	Gorilla Mill	Quickgrind
Alvord Polk	Greenleaf	R&N
Americhem	Greenlee	R&S
Apollo	Grobet	Radiac
ARC	Guhring	Raptor
Asimeto	Haimer	Rego-Fix
ATI	Hainbuch	Richter Precision
Autocrib	Hanita	Ritten Centers
Aven Inc	Hannibal	Rock River
Axly Tool	Harvey*	Royal
Bahco	Horn	Sandvick*
Balax	Huron	Schaublin
Balzars	InCal	Schunk
Bates Tech	Ingersoll	SECO*
Belcar Products	Internal Tool	SGS
Bison	International Abrasives	Shouse Tool
Bock	Iscar	Simonds
Bokum	Kennametal*	Sowa
Boride Products	Knight Carbide	Special Drill and Reamer
Breckers	Komet	SpillTech
Briney	Kyocera	Standard
Buck	Lach	Starcutter
CGW	Lexigton	Starrett
Cheboygan Tap	MA Ford	Sumitomo
ChemArrow	Mapal	Superior
CimCool	Mapal -Recatagone	Techniks
Citco	Master Fluid Solutions	Teco
CJT	MCS	Titan
Command	Melin	Tungaloy
Cougar	Michigan Drill	Tyrolit
Dapra	Micro Tool	UltraDex
Darmann	Micro100*	Ultra-Dex / Arch
Darmann Abrasives	Mitee Bite	Untied Drill Bushing
Dijet	Mitsubishi	Vermont
Dorian	Morse	VR Wesson
Dormer	Motor City Spindel	VSM
Drill Masters	Nachi	Walter
Dumbarton	Niagara	Wave Tool
Emuge	Nikken	Web Industries
Endurance Carbide	North American Tool	Widell
Equipto	Norton*	Widia
Erowa	NTK	Widin
Everede Tool	OEM	Wikus
Fowler	Ometta	Williams
Fullerton	OneSource Vend	YG1
	OSG	Zoller
	Parlec	

*Site Specific

LINE CARD (BY CATEGORY)

We work with over 1200 suppliers, but here is a sampling of our major lines.

ABRASIVES	CARBIDE INSERT STANDARDS	DAIMOND CBN INSERTS	FLUIDS/ACESSORIES	TOOL HOLDING
3M	Dapra	AG&I	Americhem	Accutek
ARC	Dijet	Citco	Master Fluid Solutions	Briney
ATI	Horn	Futuretech	CimCool	Command
Bates Tech	Ingersoll	Lach	ChemArrow	Global CNC
CGW	Iscar	Horn	Ometta	Haimer
Citco	Kennametal*	Seco*	SpillTech	Nicken
Darmann	Kyocera	Shouse Tool		Pioneer
International Abrasives	Mitsubishi	Sumitomo		Parlec
Norton*	Polkom		PCD TIPPED ROUND TOOLS	Rego-Fix
Radiac	Sandvick*		Accuromm	Schaublin
Standard	SECO*	FILES	Fullerton	Schunk
Superior	Sumitomo	Grobet	Guhring	Techniks
Tyrolit	Tungaloy	Simonds	Komet	UltraDex
VSM	VR Wesson	GUN DRILLS	Mapal	YG1
Web Industries	Walter	Drill Masters	Premier	
	Widia		Starcutter	TOOLHOLDER RECONDITIONING
FLAT AND ROUND BLUE PRINT SPECIALS	YG1	HONES/DRESSING STICKS		All American
Belcar		Bates		Belcar Products
Fullerton	COATINGS	Boride Products	PRECISION HAND TOOLS	UltraDex
Special Drill and Reamer	Balzars	Darmann Abrasives	Williams	
Ultra-Dex/ Arch	Richter Precision	Gesswein		TOOL REGRINDING
R&S		Web Industries	SAW BLADES	R&S
Cougar	CARBIDE ROUND TOOLS/ DRILLS/ENDMILLS		Bahco	OEM
Allied	Allied	HSS/DRILLS REAMERS	Greenlee	
	Bokum	Allied Machine & Engineering	Starrett	WORK HOLDING
BORING TOOLS	Dorian	Alvord Polk	Wikus	Bock
Bokum	Everede Tool	Dormer		Bison
Dorian	Horn	Hannibal		Buck
Everede Tool	Internal Tool	Lexigton	SPINDLE REPAIR	Erowa
Horn	Micro100*	Michigan Drill	Motor City Spindel	Haimer
Internal Tool	Seco*	Morse	MCS	Hainbuch
Micro100*	Allied	Nachi		Huron
Seco*		Precision Twist Drill	SPECIAL DETAIL WORK	Geradi
Allied		Rock River	Accurate Carbide	Paws
	BUSHINGS	Titan	Apollo	Mitee Bite
	Endurance Carbide	Walter	Axly Tool	Raptor
	Ultra-Dex / Arch		General Machine	Ritten Centers
	Untied Drill Bushing	INSPECTION/ CALIBRATION		Royal
		Aven Inc	TAPPING & THREADING	Schunk
CARBIDE INSERTS SPECIALS		Asimeto	Balax	Sowa
AG&I		Emuge	Cheboygan Tap	Teco
Belcar Products		Folwer	Dormer	
Horn		InCal	Emuge	
Knight Carbide		Vermont	Guhring	
Wave Tool			North American Tool	
	CERAMIC TOOLS	MATERIAL HANDLING	OSG	
	Futuretech	Autocrib	PTD	
	Greenleaf	Equipto	R&N	
	Kyocera	OneSource Vend	Vermont	
	NTK	Zoler	Widell	
			YG1	

Offering minority credits through:

